

Work Order ID 98638

98638

Page 2

March-19-13 7:47:21 AM

Item ID: D3183-045

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Bearing Assembly

Stop

NS2

Start Date: 3/19/13 Start Qty: 30.00

30

Cust Item ID:

Required Date: 3/19/13 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Quality Control

Memo

0.00

MJS 13-03-19

MF

13-3-19

Picklist Print

Page 1

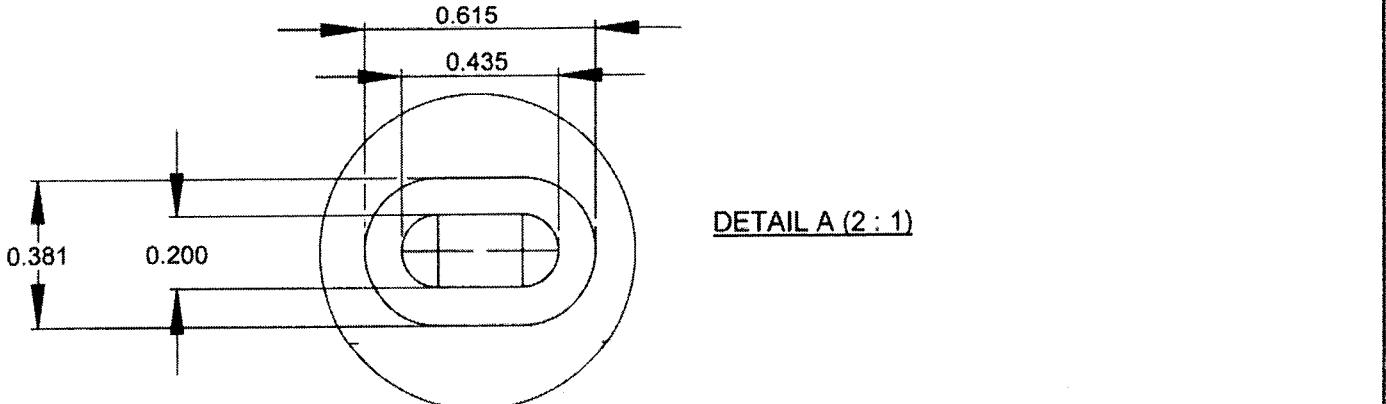
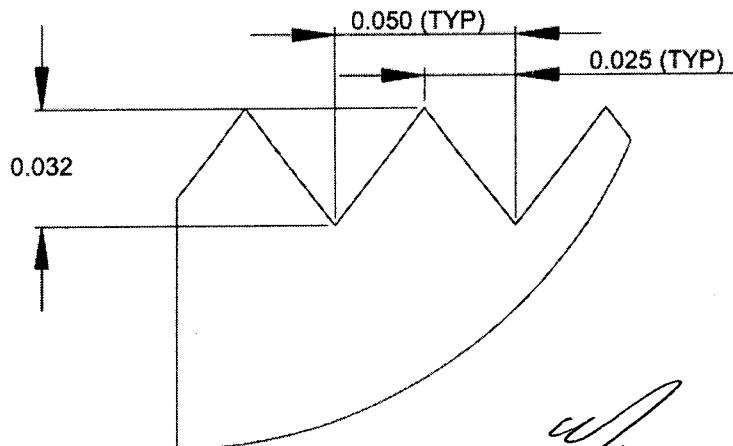
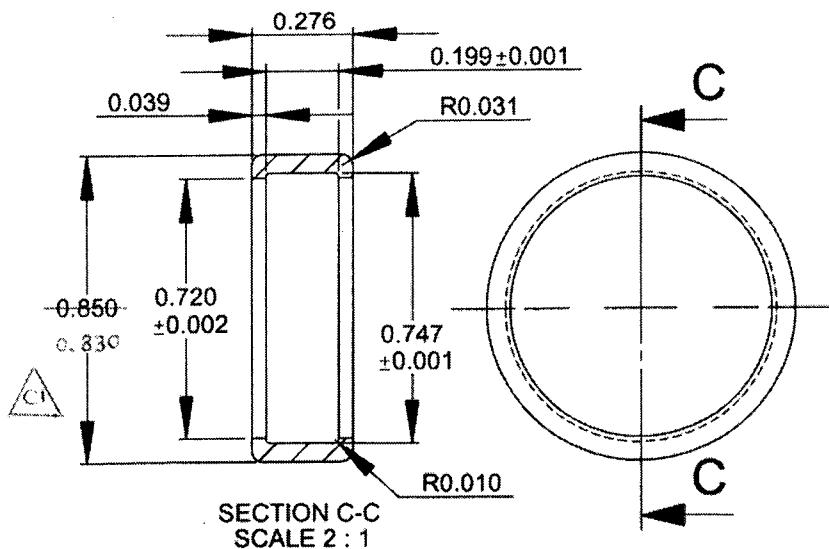
March-19-13 7:47:21 AM

Work Order ID: 98638**Parent Item:** D3183-045**Parent Item Name:** Bearing Assembly**Start Date:** 3/19/13**Required Date:** 3/19/13**Start Qty:** 30.00**Required Qty:** 30.00**Comments:** IPP A04.02.18New issueKJ/DS

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|------------|
| D3183-5 Bearing | | Manufactured | No | | | 110 | Each | 76.0000 | 1 | 30 | <i>30</i> | <i>3/13/13</i> | <i>/19</i> |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | | | | | |
| | | | | ST235B | | | 76 | | | | | | |
| | | | | 74851 | | | 1 | | | | | | |
| | | | | 77831 | | | 1 | | | | | | |
| | | | | 81506 | | | 19 | | | | | | |
| | | | | 89617 | | | 1 | | | | | | |
| | | | | 97350 | | | 54 | | | | | | |
| D3183-9 Cap | | Manufactured | No | | | | Each | 42.0000 | | 30 | <i>30</i> | <i>3/13/13</i> | <i>/19</i> |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | | | | | |
| | | | | FG | | | 5 | | | | | | |
| | | | | 89492 | | | 5 | | | | | | |
| | | | | ST235 | | | 37 | | | | | | |
| | | | | 96380 | | | 7 | | | | | | |
| | | | | 97934 | | | 30 | | | | | | |

DART

| | | | |
|---------|----------|--|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. | REV. C |
| DATE | 04.02.17 | D3183 | SHEET 4 OF 4 |

DETAIL A (2 : 1)**RELEASED**
04-03-01**DEO ATTACHED**DETAIL B (20 : 1)*W/098638***D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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